IVR-L 65/24-2 WITH ACCESSORIES

Ideal for the metal processing industry: the compact IVR-L 65/24-2 industrial vacuum kit is suitable for vacuuming and separating liquids and solids such as swarf.



Made in Germany

2–3 h

Order no.	9.990-904.0

- 360° working radius
- Plastic proportionately made from recycled material

Technical data

EAN code		4066529164131
Number of current phases	**Ph**	1
Voltage	**V**	220 – 240
Frequency	**Hz**	50 – 60
Air flow	**l/s / m³/h**	144 / 520
Vacuum	**mbar / kPa**	235 / 23.5
Container capacity	**l**	65
Container material		Steel
Rated input power	**kW**	2.4
Vacuuming type		Electric
Nominal size		DN 50
Accessory nominal size		DN 50
Main filter dust class		L
Filter area for main filter	**m²**	0.25
Sound pressure level	**dB(A)**	68
Cable length	**m**	10
Weight without accessories	**kg**	40
Weight (with accessories)	**kg**	45.5
Weight incl. packaging	**kg**	47.4
Dimensions (L × W × H)	**mm**	718 × 526 × 1251

Equipment

Main filter: Surface filter

Accessories included with machine: Yes

Container emptying: Mobile collection container





Comes with a strainer basket

- Enables easy disposal of vacuumed solids.
- Enables vacuumed liquids to be recovered.
- The drive head with a sound pressure level of 68 dB(A) ensures an even discharge of the cooling air.



High robustness, flexibility and modularity

- The device and chassis are designed for industrial use due to their wall thickness.
- Rotatable hose connection with up to 360° rotatable pipe bend.



Fitted with two very quiet fan motors

- For powerful suction power and optimum cleaning performance.
- Fans can be switched on separately for individual suction power as required.
- The drive head with a sound pressure level of 68 dB(A) ensures an even discharge of the cooling air.

IVR-L 65/24-2 with accessories, 9.990-904.0, 2026-11-13

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SUSTAINABILITY ASPECTS OF IVR-L 65/24-2 WITH ACCESSORIES 9.990-904.0

Sustainability aspects of Beyond Cleaning			
Recycled plastics share device	**%**	28	All plastic parts excluding accessories

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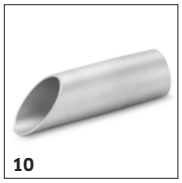

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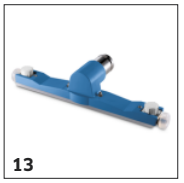

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		Order no.	Description	
NOZZLES				
Standard nozzles				
Nozzle elastic silicon DN52	1	9.988-402.0		■
Standard nozzle silicon FDA blue DN-F50	2	9.989-841.0		☐
Standard nozzle silicone FDA green DN-F50	3	9.989-842.0		☐
Standard nozzle silicon FDA red DN-F50	4	9.989-843.0		☐
Standard nozzle silicon FDA transparent	5	9.989-844.0		☐
Standard nozzle silicon FDA white DN-F50	6	9.989-845.0		☐
Standard nozzle silicon FDA yellow DN-F5	7	9.989-846.0		☐
Standard nozzle PVC DN50	8	9.989-673.0	Electroconductive standard PVC nozzle. DN 50.	☐
Standard nozzle rubber cuttable DN50	9	9.989-675.0	Standard nozzle, electroconductive, made from cuttable rubber. DN 50.	☐
Standard aluminium nozzle DN50	10	9.980-749.0	Diagonal nozzle made from anodised aluminium, electroconductive, DN 50.	☐
Standard nozzles bendable				
Nozzle, zinc coated, flexible, with rubber tip	11	9.981-421.0	Electroconductive, flexible round nozzle made from galvanised steel, DN 50, with rubber mouthpiece DN 30.	☐
Standard nozzle, flexible, angled 90° PP DN50	12	9.981-430.0	Flexible, electroconductive angled nozzle, DN 50, length: 800 mm.	☐
Floor nozzles				
Bottom nozzle Edelstahl AISI 316L blue	13	9.989-862.0		☐
Floor nozzle stainless steel AISI 316L g	14	9.989-864.0		☐

■ Included in delivery. ☐ Available accessories.

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		Order no.	Description	
NOZZLES				
Floor nozzles				
Floor nozzle stainless steel AISI 316L r	15	9.989-866.0		☐
Floor nozzle stainless steel AISI 316L t	16	9.989-868.0		☐
Floor nozzle stainless steel AISI 316L w	17	9.989-870.0		☐
Floor nozzle stainless steel AISI 316L y	18	9.989-872.0		☐
Floor nozzle stainless steel AISI 304 40	19	9.989-915.0		☐
Floor nozzle stainless steel 400 mm DN-F	20	9.989-935.0		☐
Floor nozzle aluminium 400 mm DN-F50	21	9.989-937.0		☐
Aluminium floor nozzle 200 mm DN50	22	9.981-426.0	Floor nozzle, DN 50, with 200 mm suction width.	☐
Floor nozzle Alu 370 mm DN50	23	9.989-664.0	Floor nozzle. 370 mm, made from aluminium. DN 50.	☐
Floor nozzle Alu 500 mm DN50	24	9.989-684.0	Floor nozzle, 500 mm, made from aluminium. Electroconductive. DN 50.	☐
Crevice nozzles				
Crevice nozzle, lightweight plastic	25	9.988-117.0	Electroconductive, flat multi-purpose crevice nozzle made from plastic, DN 52.	☐
Crevice nozzle 18 mm × 120 mm DN50	26	9.981-442.0	Electroconductive crevice nozzle made from sheet steel, DN 50, with 17 mm slot width.	☐
Crevice nozzle 25 mm × 120 mm DN50	27	9.981-465.0	Electroconductive crevice nozzle made from sheet steel, DN 50, with 25 mm slot width.	☐
Crevice nozzles bendable				
Crevice nozzle nozzle flexible silicone	28	9.989-847.0		☐

☐ Available accessories.

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		Order no.	Description	
NOZZLES				
Crevice nozzles bendable				
Nozzle Langschaft Silikon DN52	29	9.988-403.0	Flexible crevice nozzle made from silicone, DN 50.	☐
Flexible crevice nozzle 12 mm × 45 mm DN50	30	9.981-424.0	Flexible, electroconductive galvanised crevice nozzle, DN 50, with 13 mm slot width.	☐
Crevice nozzle, zinc coated, flexible	31	9.981-425.0	Flexible and electroconductive crevice nozzle made from galvanised steel with 20 mm slot width, DN 50.	☐
Surface nozzles				
Standard nozzle silicon FDA blue DN-F40	32	9.989-850.0		☐
	33	9.989-852.0		☐
	34	9.989-854.0		☐
	35	9.989-856.0		☐
	36	9.989-858.0		☐
	37	9.989-860.0		☐
Nozzle with connecting piece 90° DN50	38	9.988-119.0	Electroconductive rubber nozzle, angled, DN 50, suitable for use with foods.	☐
Nozzle Surface nozzle Alu 150 mm DN50	39	9.989-665.0	Surface nozzle, 150 mm, made from aluminium. DN 50.	☐
Liquid nozzles				
Liquid nozzle 900 mm DN50	40	9.981-427.0	Bypass nozzle, DN 50, overall length: 1000 mm.	☐
Blind hole nozzles				
Nozzle Blind hole nozzle DN40	41	9.989-671.0	90° curved blind hole nozzle with 60 mm diameter.	☐
Nozzle Blind hole nozzle bended 60° DN40	42	9.989-669.0	90° curved blind hole nozzle with 48 mm diameter. DN 40.	☐

☐ Available accessories.

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		Order no.	Description	
NOZZLES				
Blind hole nozzles				
Nozzle Blind hole nozzle bended 90° DN40	43	9.989-667.0	90° curved blind hole nozzle with 60 mm diameter. DN 40.	☐
Nozzle Blind hole nozzle bended 90° 200	44	9.989-670.0	90° curved blind hole nozzle with 48 mm diameter. DN 40.	☐
HOSES				
PU				
Hose PU DN50 3 m	45	9.989-619.0	Oil-resistant, electroconductive PU hose, DN 50. Suitable for abrasive suction media and temperature-resistant up to 80 °C. Length: 3 m.	■
	46	9.989-968.0		☐
Hose PU DN50 5 m	47	9.989-969.0		☐
Hose PU FDA DN50 3 m	48	9.989-973.0		☐
Hose PU FDA DN50 5 m	49	9.989-974.0		☐
Hose PU FDA DN50 15 m	50	9.989-975.0		☐
Hose PU DN50 5 m	51	9.989-620.0	Oil-resistant, electroconductive PU hose, DN 50. Suitable for abrasive suction media and temperature-resistant up to 80 °C. Length: 5 m.	☐
Hose without connection PU DN50 15 m	52	9.989-638.0	PU hose without tap adapter, DN 50. Electroconductive and temperature-resistant up to 80 °C. Length: 15 m.	☐
ME				
Hose connection kit DN50	53	9.989-628.0	Multipiece hose connection kit, DN 50.	☐
	54	9.989-987.0	Hose connection kit in nominal width DN 50, made of stainless steel. Contents: 1 hose connection piece, 1 hose connection (rotating), 2 hose clamps, 2 hose end pieces (black), 1 flat bag (PE plastic).	☐
Hose assembly set DN50 AISI 304 FDA	55	9.990-346.0	FDA-compliant hose connection kit in nominal width DN 50, made of stainless steel. Contents: 1 hose connection piece, 1 hose connection, 2 hose clamps, 2 hose end pieces (white), 1 flat bag (PE plastic).	☐
ME-PU				
Hose ME-PU DN50 3 m	56	9.989-623.0	Electroconductive, oil-resistant ME-PU hose, DN 50. Suitable for abrasive suction media and temperature-resistant up to 110 °C. Length: 3 m.	☐

■ Included in delivery. ☐ Available accessories.

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		Order no.	Description	
HOSES				
ME-PU				
Hose ME-PU DN50 5 m	57	9.989-625.0	Electroconductive, oil-resistant ME-PU hose, DN 50. Suitable for abrasive suction media and temperature-resistant up to 110 °C. Length: 5 m.	☐
Hose without connection ME-PU DN50 15 m	58	9.989-641.0	Electroconductive, oil-resistant ME-PU hose without tap adapter, DN 50. Suitable for abrasive suction media and temperature-resistant up to 110 °C. Length: 15 m.	☐
HANDLES				
Handle DN 50, curved	59	9.977-678.0	Electroconductive and 45° curved handle made from coated steel. Inner cone DN 50.	■
Handle stainless steel AISI 304	60	9.989-897.0		☐
Handle straight stainless steel AISI 304	61	9.989-899.0		☐
OTHER ACCESSORIES				
Baffle plate for box ø420mm	62	9.984-119.0	Baffle plate made from plastic with 420 mm diameter for containers and tanks.	■
Cable drum with 25 m cable	63	9.982-080.0	AC cable drum with 25 m cable, for fixing in accessories holder 6.415-930.0.	☐
SUCTION TUBES				
Extension pipe 850mm DN 50, SBG	64	9.977-531.0	850 mm long extension tube made from steel. Electroconductive and with inner cone DN 50.	☐
FILTERS				
Surface filters				
Surface filter PE L 0.25 m²	65	9.980-225.0	Surface filter for dust class L with 360 mm diameter. Made from polyester, with 0.25 m² filter area.	■
EMPTYING SUPPORTS				
Shaving baskets				
Filter basket, stainless steel, Ø 400 mm, 20 l	66	9.980-852.0	Stainless steel strainer basket with 20 l capacity and 1.5 mm hole diameter for separating liquids and shavings.	■
Other emptying supports				
Float insert	67	9.982-118.0	Float insert, stainless steel, for overfill prevention with ball float, central suction.	☐
ACCESORY SETS				
Solid / Dust				
Food accessory kit Expert DN 50	68	9.989-941.0	Food accessory kit DN 50: PU hose 3 m (9.989-973.0), handle (9.989-899.0), standard nozzle (9.989-844.0), brush (9.989-880.0), reducer (9.989-712.0), adapter (9.993-011.0).	☐
BRUSHES				
Pencil brushes				
Brush FDA blue ø 75 mm DN-F50	69	9.989-874.0		☐
Brush FDA green ø 75 mm DN-F50	70	9.989-876.0		☐

■ Included in delivery. ☐ Available accessories.

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EQUIPMENT FOR IVR-L 65/24-2 WITH ACCESSORIES
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		Order no.	Description	
BRUSHES				
Pencil brushes				
Brush FDA red ø 75 mm DN-F50	71	9.989-878.0		☐
Brush FDA white ø 75 mm DN-F50	72	9.989-880.0		☐
Brush FDA yellow ø 75 mm DN-F50	73	9.989-882.0		☐
Brush ø82 mm DN50	74	9.989-608.0	Electroconductive end brush with 82 mm diameter. DN 50.	☐
Cylinder brushes				
Cylinder brush ø 100 mm F-DN50	75	9.989-925.0		☐
Cylinder brush ø 200 mm F-DN50	76	9.989-926.0		☐
ADAPTERS / REDUCERS / DISTRIBUTORS				
Reducers				
Reducer DN 70/DN 50 (SBG)	77	9.977-772.0		☐
Reduction DN50 to DN40	78	9.981-231.0	Reducer from DN 50 to DN 40. Material: Steel. Electroconductive.	☐
Expanders				
Expansion DN50 to DN70	79	9.981-921.0	Reducer from external cone DN 50 to internal cone DN 70. Material: Steel. Electroconductive.	☐
Distributors				
Y-adapter ID 52 to 2 × ID 42	80	9.981-149.0	Manifold, electroconductive, steel, DN 50/40/40.	☐
PRE-SEPARATORS				
Pre-separators				
Pre-separator station SB 100L	81	9.982-243.0		☐
Separator Tc Op Liquid 125 l DN70	82	9.989-686.0	125 litre pre-separator, DN 70.	☐
Pre-separator Ef solid materials 100 l DN70	83	9.982-238.0	Mobile pre-separator station with 100 l capacity and discharge flap.	☐
Pre-separator tank 200 l	84	9.989-685.0	Standard drum which complies with the ISO 15750-2 standard.	☐

☐ Available accessories.

EQUIPMENT FOR IVR-L 65/24-2 WITH ACCESSORIES
9.990-904.0



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		Order no.	Description	
PRE-SEPARATORS				
Pre-separator covers				
Pre-separator lid DN 50, for 200 l drum	85	9.981-659.0	VehiclePro Brush Shampoo RM 811 Classic is suitable for use in vehicle wash systems and commercial vehicle washes. It reliably removes grease, oil, dirt caused by emissions and typical road dirt, and helps the brushes to slide, while also reducing their resoiling rate so they can keep working for longer. In addition, RM 811 Classic can also be used as an active foam and protects the vehicle paintwork. The economical brush shampoo is capable of cleaning up to 100 cars for every litre, and is designed to work with subsequent wax products to prevent streaks from forming on the paintwork. Surfactants contained in the formula are biodegradable according to OECD. What's more, it separates oil and water quickly in the oil separator.	☐
Pre-separator cover Op liquids ø 517 mm DN70	86	9.981-666.0	Pre-separator cover DN 70. Suitable for containers with 517 mm diameter.	☐
Pre-separator cover Op liquids ø 575 mm DN70	87	9.981-662.0	Pre-separator cover DN 70 for 200 litre standard drum (9.989-685.0).	☐
Pre-separator cover solid materials ø 517 mm DN70	88	9.981-665.0	Pre-separator cover DN 70. Suitable for containers with 517 mm diameter.	☐
Pre-separator cover solid materials ø 575 mm DN70	89	9.981-661.0	Pre-separator cover DN 70 for 200 litre standard drum (9.989-685.0).	☐

☐ Available accessories.